



A totally personal and subjective summary of IWORLD-8

Heinz Graafsma



Some statistics

- Total # participants: 105
- Italian participants: 26
- Non European partic.: 9

- Number of talks: 40
- Number of slides: 1037
- Total size of ppt files: 391 Mb (100Mb/day)
- Number of posters: 25

Some observations:

- Very well prepared presentations!
- Increasing focus on **applications!**
- Increasingly **diverse applications:**
 - From Terra-Hertz to gamma rays
 - From photons to neutrons
 - From medical to space science
- What was **new** in applications?

Passive terahertz imaging with superconducting antenna-coupled microbolometers

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www.vtt.fi/millilab

Leif Grönberg, VTT
Panu Heliö, VTT
Felix Maibaum, VTT/PTB
Heikki Seppä, VTT
Jari S. Penttilä, VTT
Hannu Sipola, VTT

Tekes, the Finnish Funding Agency for
Technology
and Innovation (Decision #40384/05)

Rapiscan Systems
Oxford Instruments

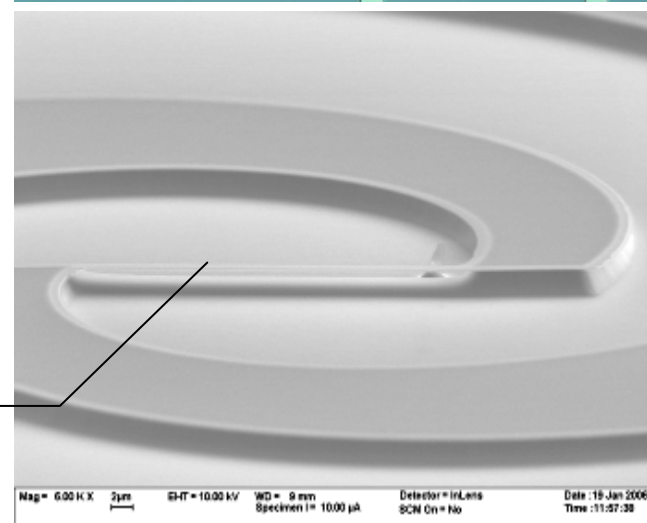
Erich Grossman, NIST, Boulder, CO
(grossman@boulder.nist.gov)
Charles Dietlein, UC Boulder, CO
Zoya Popovic, UC Boulder, CO
NIST/Office of Law Enforcement Standards
UC Boulder/ NSF, award #0501578

Superconducting Antenna-coupled microbolometers for passive THz imaging

- Broadband (0.1 - 1 THz lithographic antenna) on Si
- Bolometer material
 - Nb for 1st generation devices
 - NbN for 2nd generation
- Similar to a Transition Edge Sensor; but with a large temperature gradient
- V-bias + T-gradient → phase separation
- Bias + RF dissipation (DC) takes place in the N state region, some RF dissipated also in the superconducting region (gap varies across the bridge)
- Bias power modulates the size of the hot-spot → modulation of R → modulation of current through the bridge
- Electrical measurements in 2003; $NEP_e = 14 \text{ fW/Hz}^{1/2}$
- *Extremely* simple to fabricate
- Speed requirement? Real time scanned imagery: 30 Hz
× 200 scan positions ~ 6 kHz

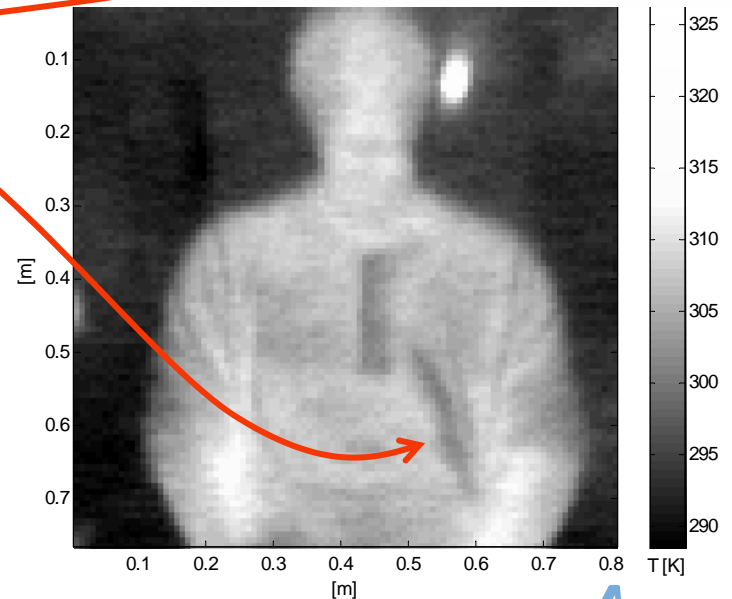
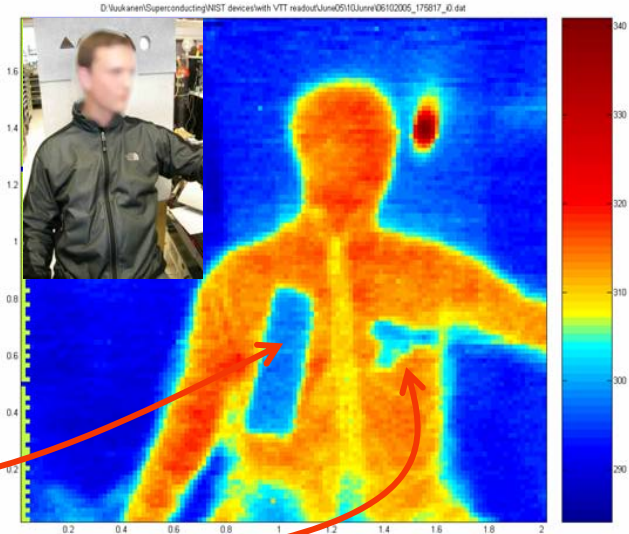
A. Luukanen, J.P. Pekola, Applied Physics Letters, Volume 82, Issue 22, pp. 3970-3972 (2003).
Arttu Luukanen, Robert H. Hadfield, Aaron J. Miller, Erich N. Grossman, Proc. SPIE Vol. 5411, p. 121-126, Terahertz for Military and Security Applications II; R. Jennifer Hwu, Dwight L. Woolard; Eds. (2004)

$36 \times 1 \times 0.05 \text{ (}\mu\text{m)}^3$
suspended Nb
Bridge



Examples of acquired images (single pixel, Nb device)

- General parameters:
 - Distance: 0.8–2 m
 - Spatial pixel size: ~ 4–8 mm square
 - Pixel integration time: 10 ms
 - Calibration: hot water & background average area
 - Clothing variations: cotton, polyester, windblocker jacket, thermal sweater
 - Concealed objects:
 - RAM (AN-72)
 - metal gun
 - ZrO₂ knife
- Measured fluctuation in smooth background of images
 - 200-500 mK depending on area and image
- Important measured temperature contrasts
 - 8K: concealed threat objects
 - 5K: zippers, thick clothing overlap
 - 0.5-1.5K: wrinkles/folds in clothes, i.e., clutter
- Observed spatial resolution
 - ~ 1 cm features plainly resolved



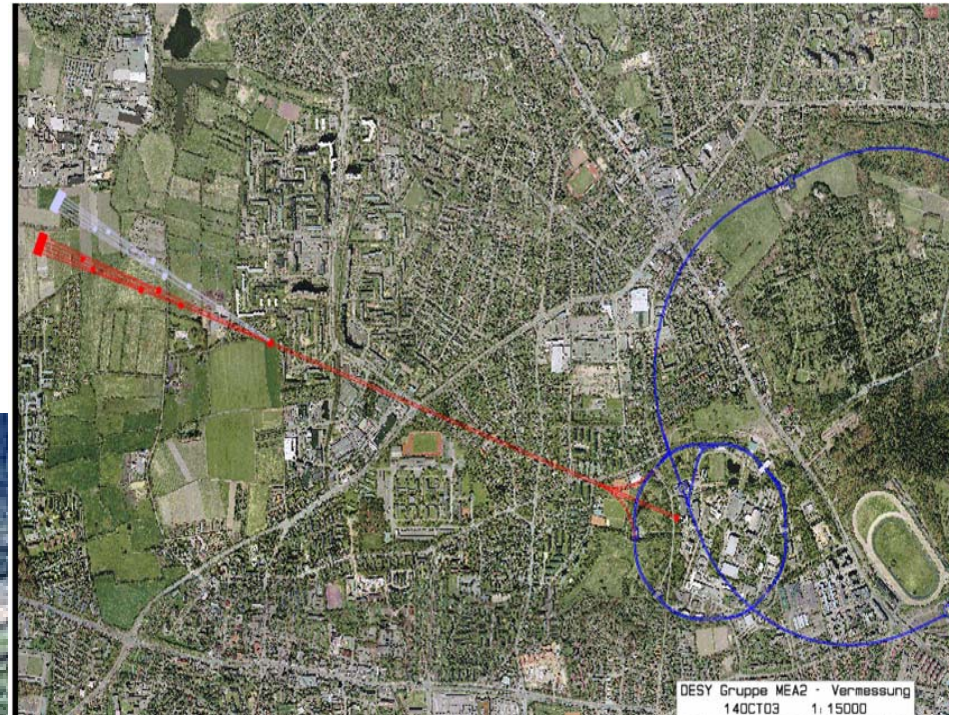
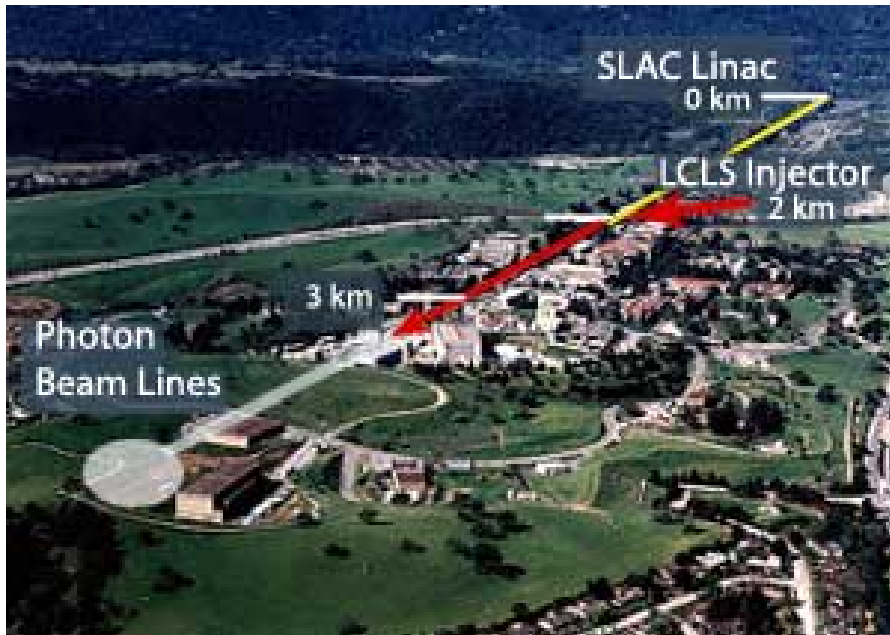


Detectors for the European X-ray Free Electron LASER

Richard Farrow
CCLRC UK
IWORID-8

Linac-based X-ray Free-electron Lasers

European XFEL Project,
Hamburg →



← Linear Coherent Light
Source, SLAC, Stanford

	Detector II: Pump Probe Crystalline	
<u>XFEL radiation source</u>	SASE-1 (and/or U1)	
<u>Photon energy range</u>	12	KeV
<u>Energy resolution</u>	No	eV
<u>Quantum efficiency</u>	>0.8	
<u>Radiation hardness</u>	10^{16}	12 keV X-ray ph/pixel
<u>Total angular coverage</u>	120	degrees
<u>Angular resolution or pixel size</u>	100	μm
<u>Number of pixels</u>	3000 x 3000	
<u>Acceptable tiling constraints</u>	<10% dead area	
<u>Maximum local rate</u>	3×10^6 (10^3)	ph/pixel/100fs pulse
<u>Maximum global rate</u>	10^7 (10^5)	ph/100fs pulse
<u>Timing</u>	10	Hz
<u>Flat field response</u>	1%	
<u>Dark current</u>	<0.01 eq X-ray photon	per pixel per exposure
<u>Read-out noise</u>	<0.01 eq X-ray photon	per pixel
<u>Linearity</u>	1%	
<u>Point spread function</u>	100 μm (300 μm)	FWHM (FW1%M)
<u>Image latency</u>	10^{-6}	Subsequent images
<u>Operating environment</u>	ambient	
<u>Vacuum compatibility</u>	No	
<u>Maintenance</u>	See below	
<u>Other requirements</u>	Central hole	

Imaging and Spectroscopy with Modern Silicon Radiation Detectors

Heike Soltau, Robert Hartmann,
Peter Holl, Peter Lechner,
Andreas Liebel, Adrian Niculae,
Rouven Eckhard, Klaus Heinzinger

Lothar Strüder, Gerhard Lutz,
Florian Schopper, Johannes Treis,
Stefan Wölfel

Andrea Castoldi, Carlo Fiorini, Chiara
Guazzoni, Antonio Longoni

PNSensor

PNSensor GmbH
Munich, Germany



Max-Planck-Institute for
Extraterrestrial Physics
Garching, Germany



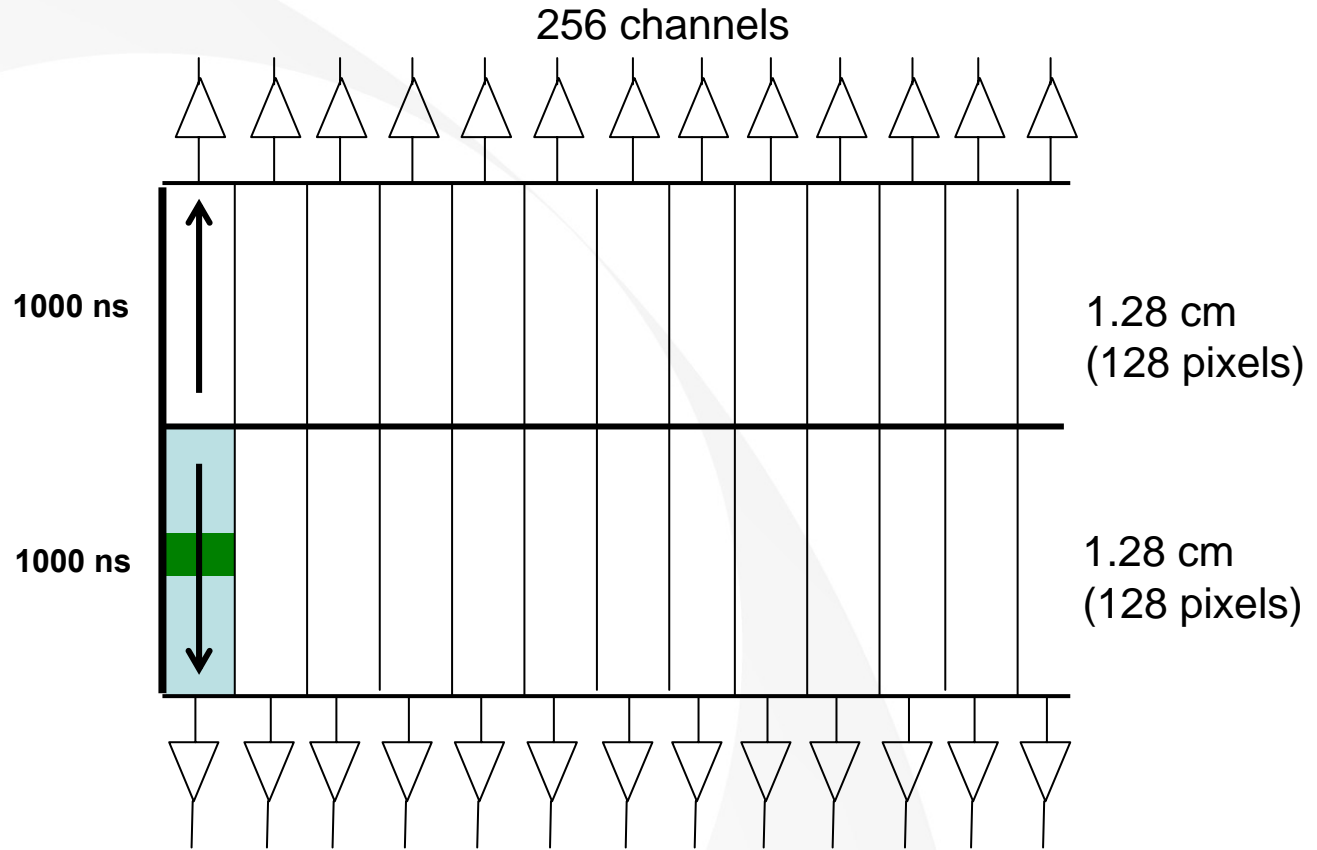
Politecnico di Milano
Milano, Italy
INFN, Italy

IWORLD 2006 in Pisa (Italy)

The Controlled Drift Detector* (CDD)

Device proposal for the XFEL

- 256x256
- 2x256 channels
- 1 MHz
- 100µm pixel
- room temp.
- 10³-10⁴ X-rays
- QE>80%@10keV
- ENC<300 el.
- Expandable to:
- 512x512
- 1024x1024
- (no dead area)



$\Delta x = 100 \mu\text{m}$
 $\Delta t = 8 \text{ ns}$



$V_{\text{drift}} \approx 13 \mu\text{m/ns}$ (i.e. $\sim 3.5\text{V}/30\mu\text{m}$ bias)
 $T_{\text{drift, max}} = 1000 \text{ ns}$

drift velocity calibration
 with electron injectors

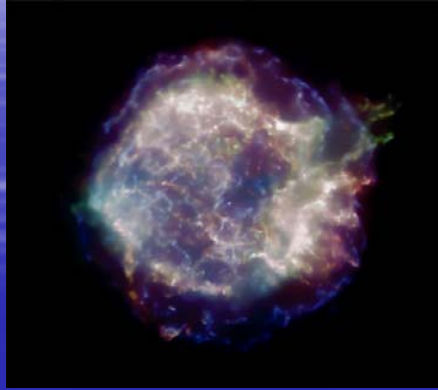
Gas Pixel Detectors

Ronaldo Bellazzini
INFN - Pisa

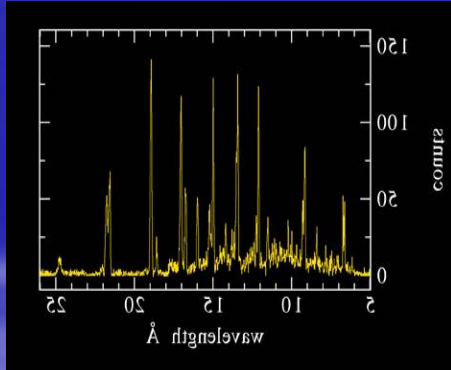
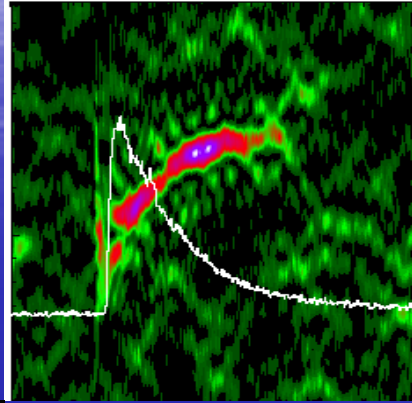
8th International Workshop on
Radiation Imaging Detectors (IWORID-8)
Pisa 2-6/july 2006

Polarimetry: The Missing Piece of the Puzzle

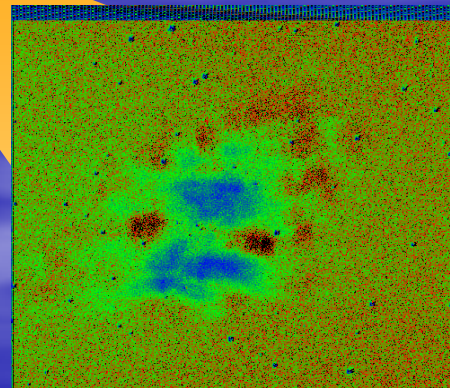
Imaging: Chandra



Timing: RXTE

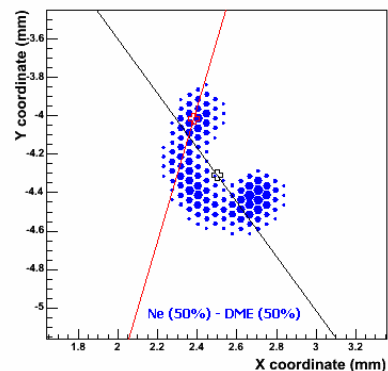
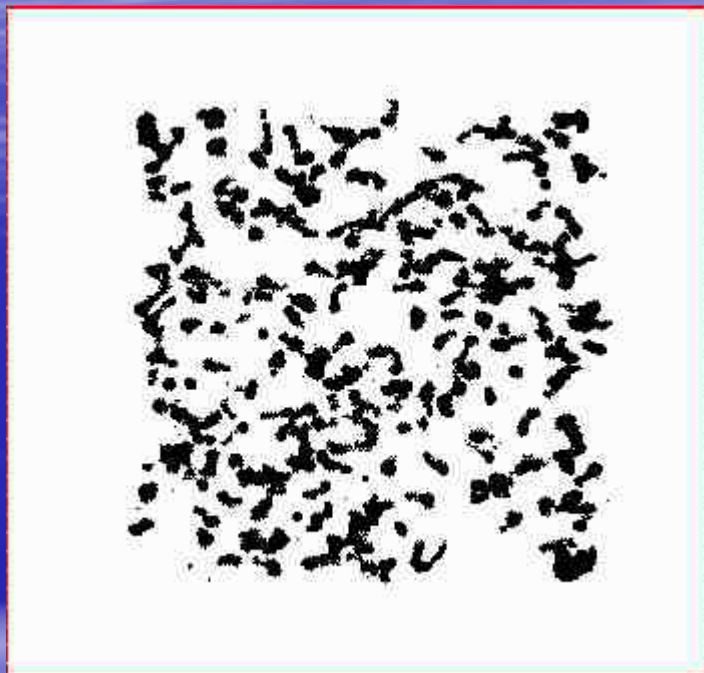


Spectroscopy: AstroE2,
Constellation-X, Chandra



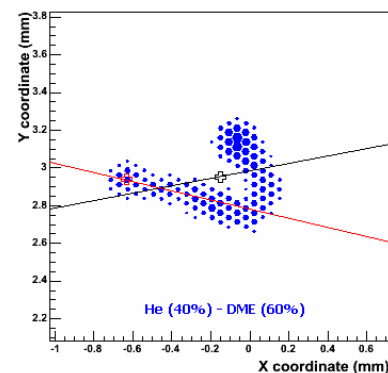
Polarimetry: ?

Track morphology and angle reconstruction



Event Number:	101
Number of Clusters:	1
Cluster Size (largest):	130
Pulse Height:	12208.2
Signal to Noise:	320.1
Baricenter:	2.50 -4.31
Conversion Point:	2.38 -4.01
Second Mom Max:	0.0459
Second Mom Min:	0.0134
Shape (ratio of moments):	3.42
Third Mom Max:	-2.6e-03
Phi (iteration 1)	-0.9540
Phi (iteration 2)	-1.8518

□ Reconstructed Baricenter
⊗ Reconstructed Impact Pt.



Event Number:	25
Number of Clusters:	1
Cluster Size (largest):	121
Pulse Height:	10625.1
Signal to Noise:	278.9
Baricenter:	-0.15 2.95
Conversion Point:	-0.63 2.94
Second Mom Max:	0.0475
Second Mom Min:	0.0210
Shape (ratio of moments):	2.26
Third Mom Max:	-1.1e-02
Phi (iteration 1)	0.1949
Phi (iteration 2)	-0.2401

□ Reconstructed Baricenter
⊗ Reconstructed Impact Pt.

What about technologies?

- No new Chips?
- There are more chips than Medipix! (see Bellazzini)
- CMOS MAPs impressive.

Recent Development on CMOS Monolithic Active Pixel Sensors

Tracking
detector
applications

Giuliana Rizzo

Università degli Studi di Pisa & INFN Pisa

*8th International Workshop on
Radiation Imaging Detectors*

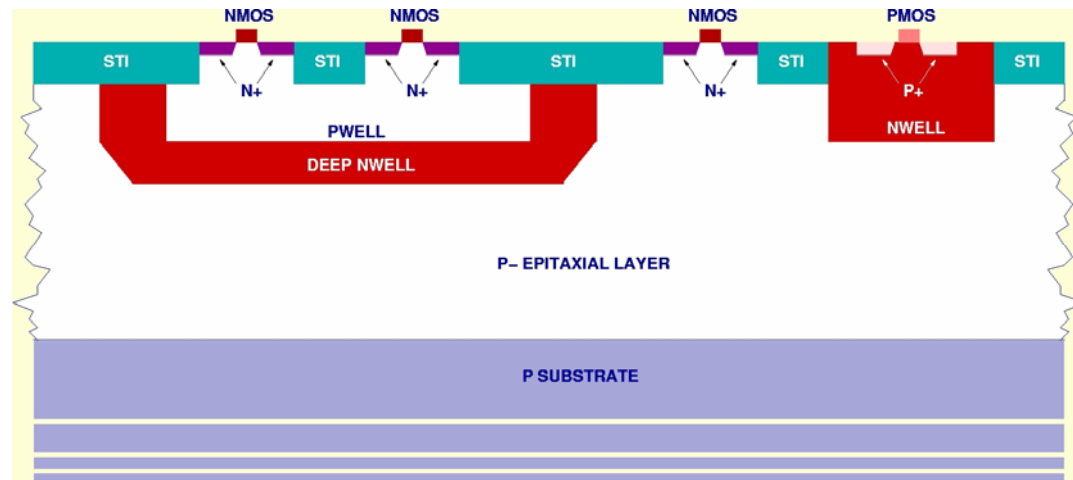
Pisa, July 2-6 2006

Triple well CMOS MAPS (I)

SLIM5-Collaboration

- Use of commercial **triple-well CMOS** process proposed to address some limitations of conventional MAPS
 - improve readout speed with **in-pixel signal processing**
 - improve single pixel signal with a **larger collecting electrode**

In triple-well processes a deep n-well is used to provide N-channel MOSFETs with better insulation from digital signals



This feature exploited for a **new approach** in the design of CMOS pixels:

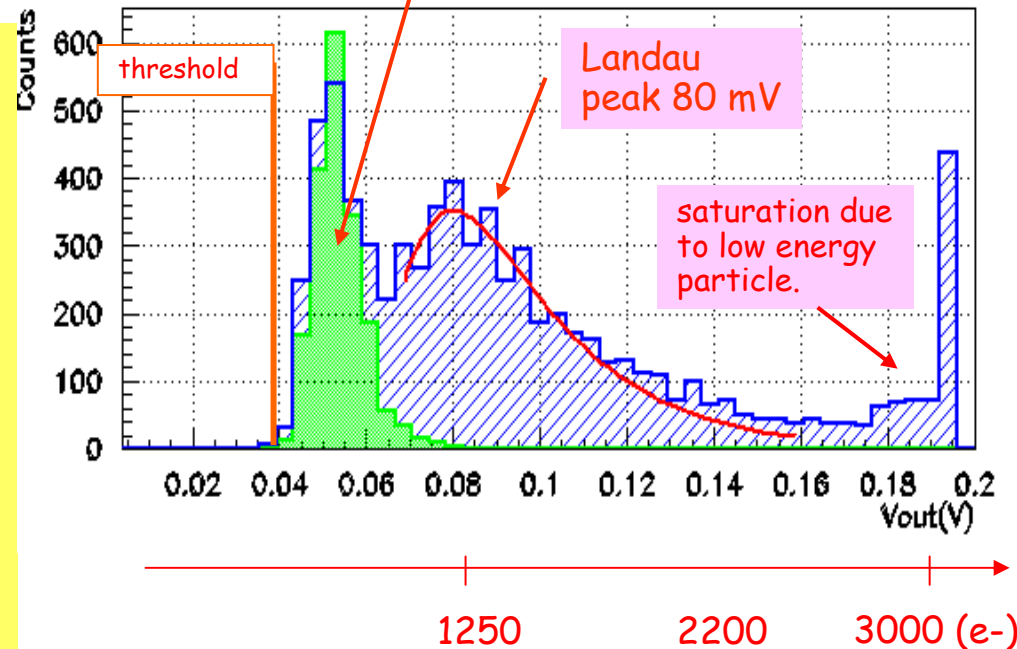
- The **deep n-well** can be used as the **collecting electrode**
- A **full signal processing circuit** can be implemented at the pixel level overlaying NMOS transistors on the **collecting electrode area**

Triple Well MAPS Results

Noise only
(no source)

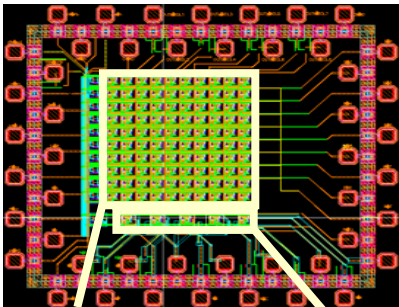
^{90}Sr electrons

- First prototype chip, with single pixels, realized in 0.13 μm triple well CMOS process (STMicroelectronics)
- Very encouraging results:
 - Proof of principle
 - S/N = 10 (^{90}Sr β source)
 - Single pixel signal $\sim 1250e^-$ (only 300 e^- in conventional MAPS!)
 - High pixel noise ENC = 125 e^- (due to underestimated deep nwell capacitance)



Second prototype under test:

- Pixel matrix (8x8, $50 \times 50 \mu\text{m}^2$) with simple sequential readout tested up to 30 MHz.
- Pixels with varying electrode size (900-2000 μm^2)
- Improved front-end: pixel noise ENC = 50 e^-
→ M.I.P. Expected S/N ~ 25
- **Problems:** threshold dispersion measured $\sim 300 e^-$, ground line bouncing in digital transitions.



8 x 8
matrix +
dummies

Single
pixel test
structures

What about technologies?

- No new Chips?
- There are more chips than Medipix! (see Bellazzini)
- CMOS MAPs impressive.
- Steady progress in materials; comeback for GaAs?
- Post processing of chips gives many possibilities.



University of Twente

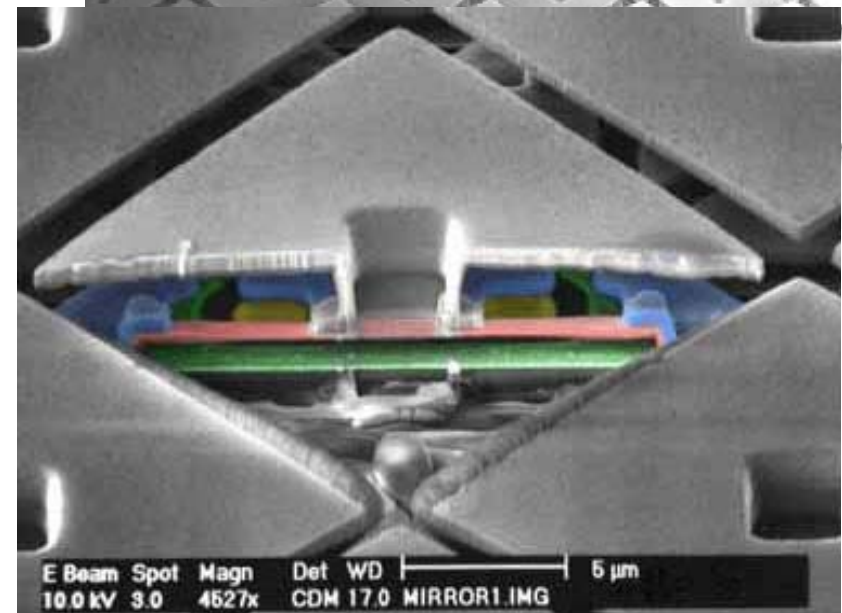
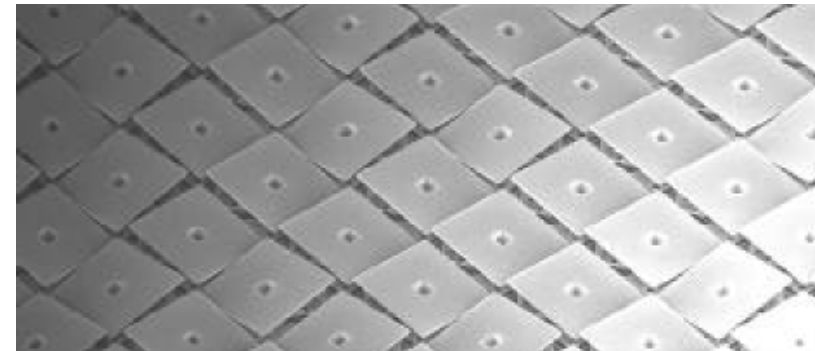
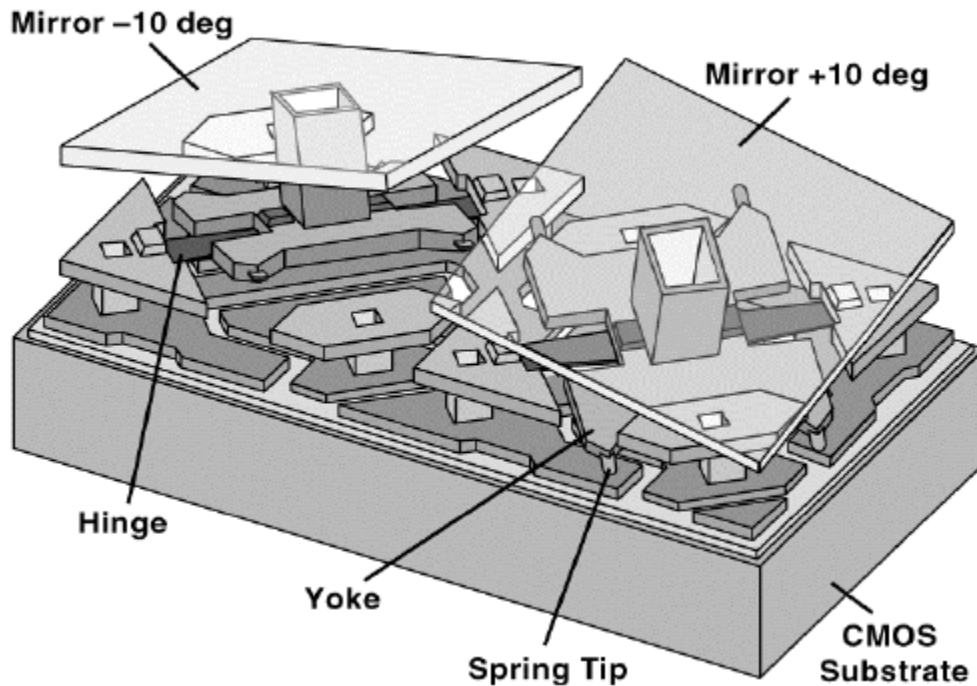
Wafer-level CMOS post-processing

Jurriaan Schmitz



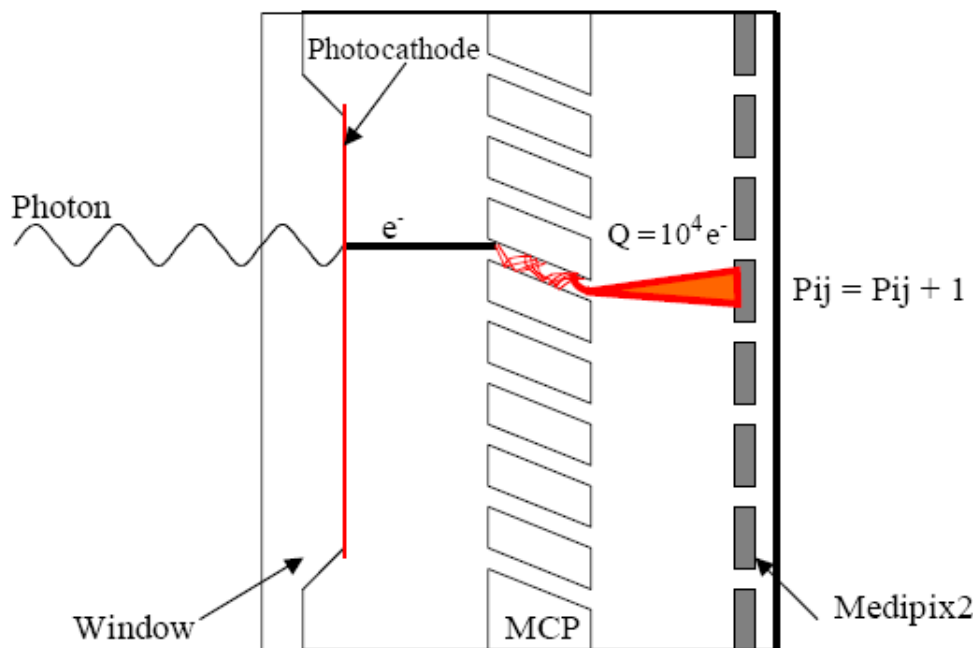
University of Twente
The Netherlands

TI's micromirrors



Integrated microchannel plates

Principle: J. Vallerga et al., IWORID 2004



Wafer-level manufacturing:
Porous alumina?



Naked Medipix2 chip

J. Melai et al., IWORID 2006

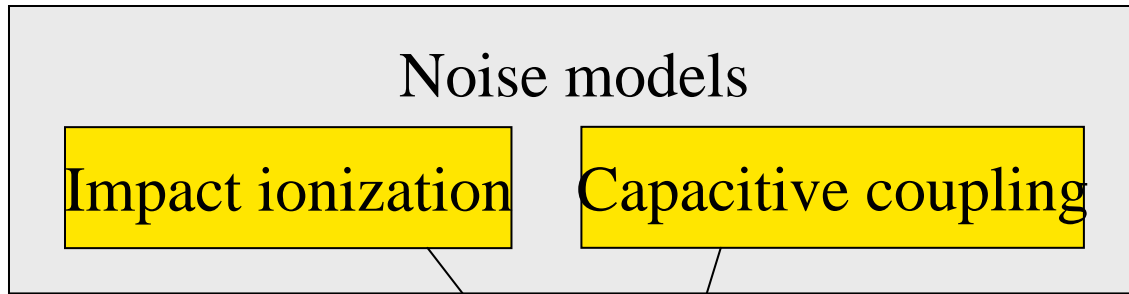
Theory?

- Noise performance; mixed activity on chip
- Sensor simulation
- ASIC simulation
- Image processing (tomographic reconstructions)

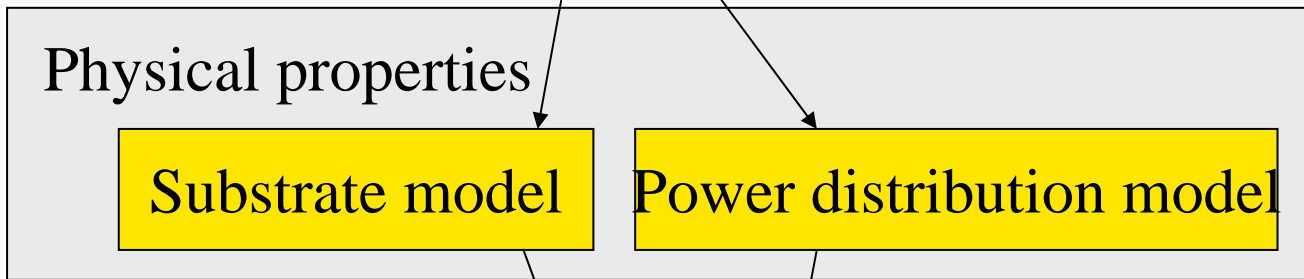
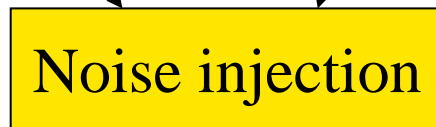
Power Distribution and Substrate Noise Coupling Investigations on the Behavioral Level for Photon Counting Imaging Readout Circuits

Jan Lundgren, Suliman Abdalla, Mattias O'Nils, Bengt
Oelmann

BeNoC model description



Noise coupling
simulation wrapper



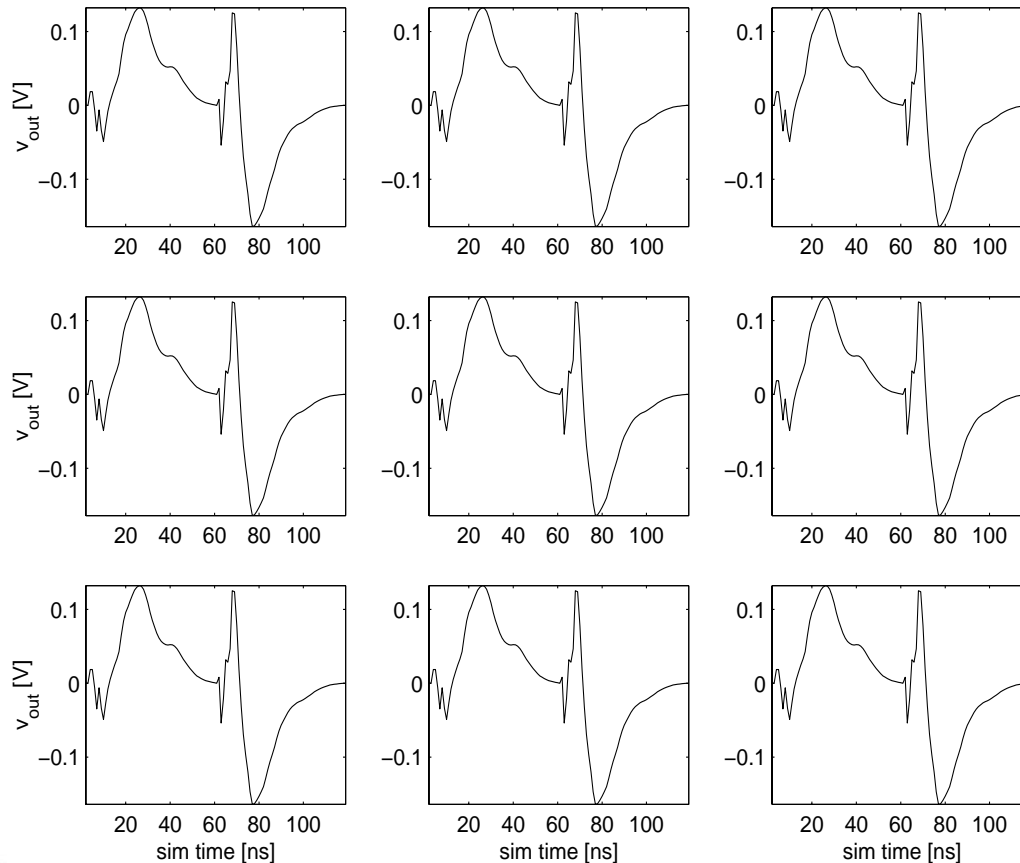
Substrate model

Power distribution model

Final noise spread

Simulation examples

With power distribution noise coupling



Noise voltage on analog blocks in a 3x3 pixel structure.

Conclusion

- IWORID-8 was a great success
 - BUT WHY????

Enthusiastic speakers:



Great audience



An attentive audience



Deep thoughts



A good atmosphere



Conclusion

- IWORID-8 was a great success
 - BUT WHY????
- Because:

Local organizing committee did a marvelous jobs: THANKS.

First announcement: The 9th iWoRiD in Erlangen 22 – 26 July 2007

Friedrich-Alexander-Universität
Erlangen-Nürnberg



9th International Workshop on Radiation Imaging Detectors

Detector Materials, Device
Processing and Technologies

Front-End Electronics
and Readout

Interconnect Technologies

Imaging Theory

Applications

Novel Imaging Technologies



Erlangen, Germany, 22-26 July 2007

Scientific Committee
sc@iworld2007.de

Marie Curie, Université d'Avignon, France
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Heinz Gatzert, DESY Hamburg, Germany
Diana Hensbergen, University of Helsinki, Finland
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Jan Visschers, RWTH Aachen, The Netherlands

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loc@iworld2007.de

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